



# INSPECTION REPORT

Pre-Shipment Inspection

Report No: xxxxxx

## INSPECTION INFORMATION

Client	xxxxxx		
Supplier	xxxxxx		
Factory	xxxxxx		
Inspection Instruction	GWI-H-004-HQT; SWI-1529-HQT-MASC		
P.O. No.	329389, 329392	P.O. Quantity	875 Pieces
Item No.	684015001	Sampling Plan	ISO2859: Single, Normal
Inspection Date	xxxxxx	Inspection Level	G-II
Inspection Sequence	Original inspection	Sample Size	80 Pieces
Inspection Location	xxxxxx	AQL	Critical: 0, Major: 2.5, Minor: 4.0
Product Description	Dining sets		



## INSPECTION RESULT SUMMARY

Category	Conform	Not Conform	Pending
1.Quantity	X		
2.Workmanship	X		
3.Style, Color & Documentation	X		
4.Field Test & Measurement			X
5.Shipping Mark & Packaging	X		
<b>OVERALL CONCLUSION</b>	<b>PENDING</b> for client's evaluation		

Approved by HQTS Supervisor:

xxxxxx

*This report reflects the facts as recorded by HQTS at the time and place of inspection. It does not relieve the manufacturers from their contractual obligations nor prejudice client's right for compensation for any apparent and/or hidden defects not detected during our random inspection or occurring thereafter.*

<b>SPECIAL ATTENTION POINT (SAP)</b>
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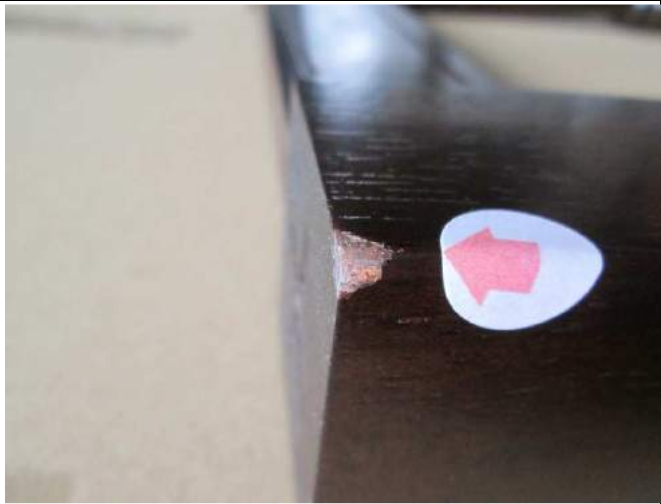
<b>1</b>	<b>Quantity</b>	NIL
<b>2</b>	<b>Workmanship</b>	NIL
<b>3</b>	<b>Style, Color &amp; Documentation</b>	NIL
<b>4</b>	<b>Field Test &amp; Measurement</b>	
4.1	The factory did not allow us to do carton drop test during inspection.	
<b>5</b>	<b>Shipping Mark &amp; Packaging</b>	NIL

<b>INSPECTION DETAILS</b>
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<b>1. Quantity</b>						<b>Conform</b>			
P.O. No.	Item No.	P.O. Qty	Shipment Qty		Packed Qty		Sample Size		
		(Piece)	(Piece)	(Carton)	(Piece)	(Carton)	(Piece)	(Carton)	
329389	684015001-Dining Table	125	125	125	125	125	11	11	
329392	684015001-Dining Side Chair	750	750	375	750	375	69	35	
Total		875	875	500	875	500	80	46	

<b>2. Workmanship</b>				<b>Conform</b>		
Defects Description				Critical	Major	Minor
Item#: 684015001 – Dining Table						
No defect was found.				-	-	-
Item#: 684015001 – Dining Side Chair						
Peel-off on Front Leg						1
Chip-off on Back Leg						1
Dent on Backrest						1
Improper finishing on Back Leg						1
Crack on Back Leg					1	
Total Found:				0	1	4
Allowed:				0	5	7
Sample Size:				80	80	80

<b>Defect Photos</b>
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Defect-Peel-off on Front Leg. (Minor).



Defect- Chip-off on Back Leg. (Minor).



Defect-Dent on Backrest. (Minor).



Defect- Improper finishing on Back Leg. (Minor).



Defect- Crack on Back Leg. (Major). (P1)



Defect- Crack on Back Leg. (Major). (P2)

3. Style, Color & Documentation	<b>Conform</b>		
DESCRIPTION	Conform	Not	Pending

		<b>Conform</b>	
<b>The inspected samples were consistent with</b>	-	-	-
Purchase Order	X		
Product Specification	X		

4. Field Test & Measurement			<b>Pending</b>		
Item	Specification	Sample Size	Conform	Not Conform	Pending
4.1	Product dimension check	2 Samples/style	X		
4.2	Product weight check	2 Samples/style	X		
4.3	Barcode readability check	2 Samples/style	X		
4.4	Moisture content check	2 Samples/style	X		
4.5	Smell test	2 Samples/style	X		
4.6	Assembly check	2 Samples/style	X		
4.7	Loading test	2 Samples/style	X		
4.8	Quantity per carton check	2 Cartons/Item	X		
4.9	Dimension of carton	1 Carton/Item	X		
4.10	Weight of carton	1 Carton/Item	X		
4.11	Carton drop test	1 Carton			X

Moisture content check		
Checking Item	Specification	Result
684015001-Dining Table	8-18%	13.3%, 11.5%
684015001-Dining Side Chair	8-18%	14.3%, 13.6%

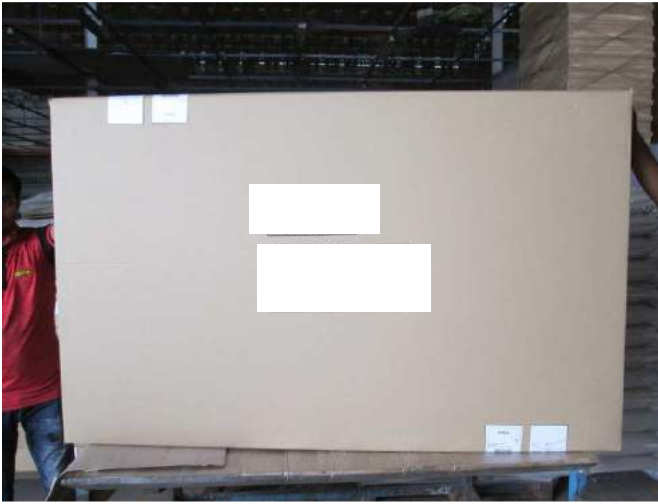
Item No.	Dimension of Product		Weight of Product	
	Specification	Result (mm)	Specification	Result
684015001-Dining Table	L1600xW1000xT18	L1600xW1000xT18.55 L1600xW1000xT18.48	--	34.00Kg, 33.05Kg
684015001-Dining Side Chair	W490 x D410 x H1005 x SH475	W: 510x D: 485x H: 998 x SH: 562 W: 508x D: 486x H: 998x SH: 564	--	6.15Kg, 6.15Kg

Item No.	Dimension of Carton- (tolerance +/-5%)		Weight of carton- (tolerance +/-10%)	
	Specification	Result	Specification	Result
684015001-Dining Table	--	1703x1043x147	--	37.65Kg
684015001-Dining Side Chair	--	1014x485x243	--	14.30Kg

Checking Item	Specification	Result
Form thickness	1 6/8"	1 6/8", 1 6/8"
Table turning legs size	85mm	84.92mm, 84.42mm

5. Shipping Mark & Packaging	<b>Conform</b>
5.1 Shipping mark photos	





5.2 Packaging photos



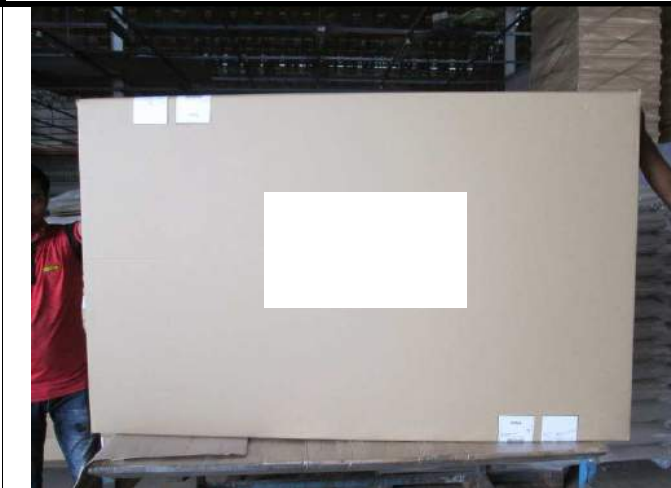
Remark: Only item number 684015001 – Dining Table is listed here for your reference. For other items please refer to photos attached.

6. Reference Note

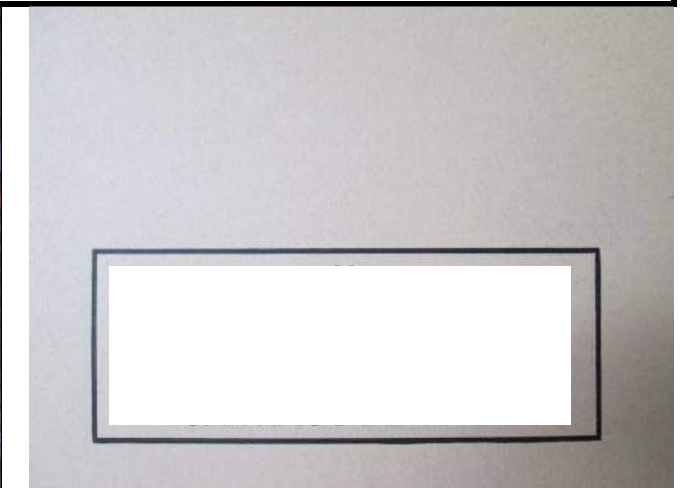
6.1 The weight check was conducted by using the testing apparatus without calibration which was provided by the factory.

7. Photos

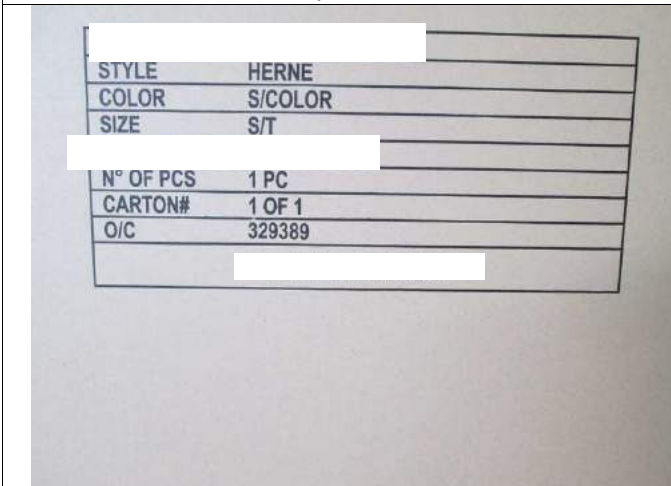
Item: 684015001 – Dining Table [329389]



Top Side



Top Side – Marking #1



Top Side – Marking #2



Top Side – Stickers



Bottom Side



Side No: 2



Side No: 3



Side No: 4



Side No: 4 – Marking



Carton Barcode Sticker



Carton Gross Weight #1



Carton Gross Weight #2 (37.65Kg)

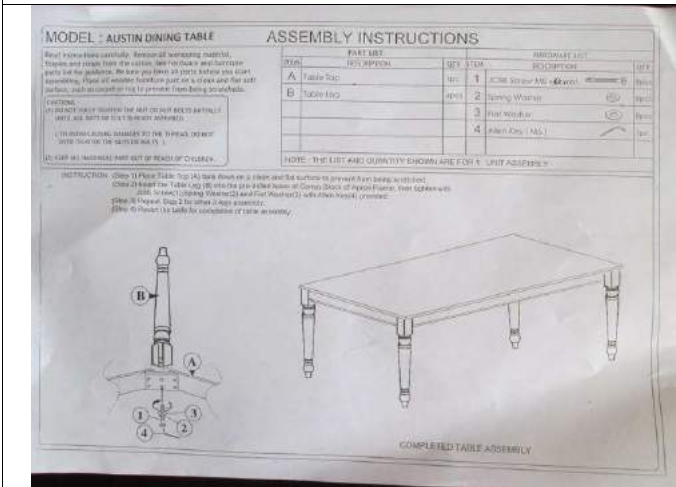




Packing #1



Packing #2



Assembling Manual



Hardware



Assembling Product



Assembled Product





Marking under Table Top



Product Net Weight #1



Product Net Weight #2 (34.00Kg)



MC Test #1 (13.3%)



MC Test #2 (11.4%)



Table Apron Size (80mm)



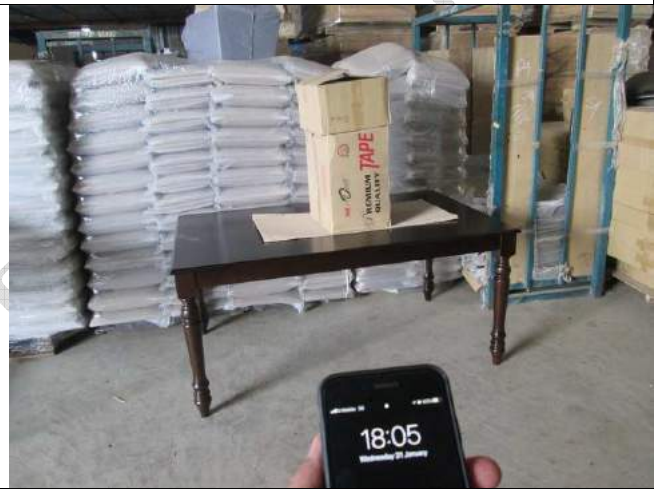
Table Top Thickness (18.55mm)



Table Turning Size (84.92mm)



Loading Test #1 (34Kg for 1 Hour)

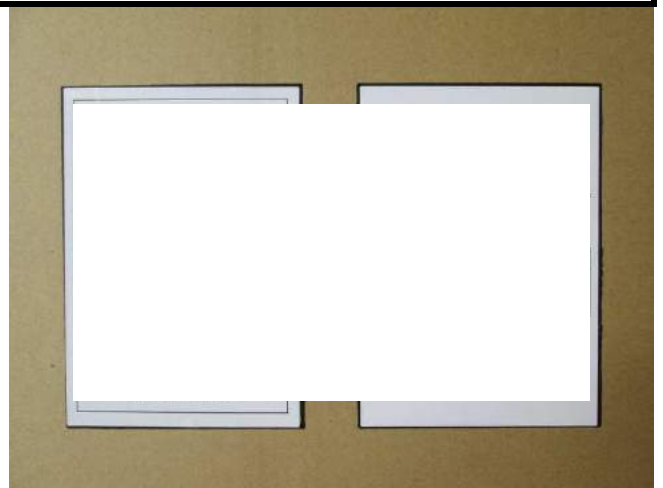


Loading Test #2 (34Kg for 1 Hour)

Item: 684015001 – Dining Side Chair [329392]



Side No: 1



Side No: 1 – Stickers

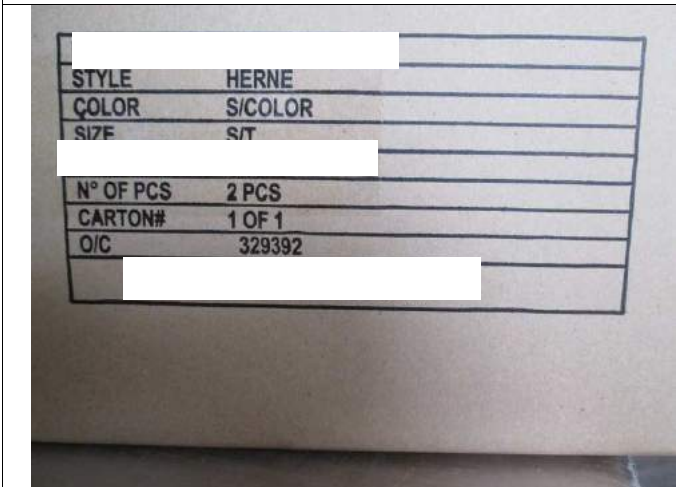




Side No: 2



Side No: 2 – Marking #1



Side No: 2 – Marking #2



Side No: 3



Side No: 4



Top Side





Bottom Side



Carton Barcode Sticker



Carton Gross Weight #1



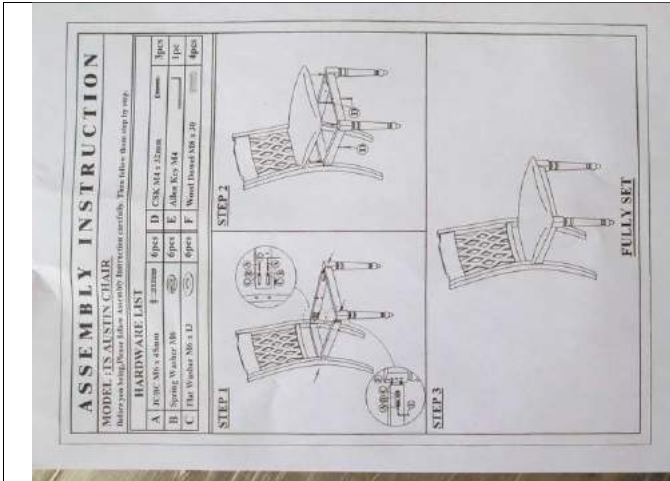
Carton Gross Weight #2 (14.30Kg)



Packing #1



Packing #2



Assembling Manual



Hardware



Assembling Product



Assembled Product



Product Net Weight #1



Product Net Weight #2 (6.15Kg)





MC Test (14.3%)



Cushion Thickness (63mm)



Foam Thickness (46mm)



MDF Thickness (9.26mm)



Loading Test #1 (131Kg for 1 Hour)



Loading Test #2 (131Kg for 1 Hour)

<b>Inspector:</b>	xxxxxx	<b>Auditor:</b>	xxxxx
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End of Report